

**Giering Metal Finishing, Inc.**

Calculating Expedite Fee

**Valid as of 08/2021**

Add a 20% surcharge on total invoice amount:

QTY	\$ ea	TOTAL	TOTAL+20% charge	Plus Fees Below		

PLUS Expedited Set Up/Tear Down Fees (from all applicable depts involved):

Department	Expedite Set Up / Tear Down Fee
Cleaning (Cln) & Pretreatment (PT)	\$60.00
Wet Paint by Hand	\$180.00
Wet Paint Automated - Waterbury	\$405.00
Wet Paint Automated - Hamden	\$540.00
Powder Coat by Hand	\$180.00
Powder Coat Automated - Hamden	\$405.00
Powder Coat Automated - Waterbury	\$405.00
E-coat	\$270.00
Silkscreen	\$90.00
+ Blasting	\$60.00
+ Masking	\$30.00

**Additional Acid Pickle Charge to Remove Rust/Oxidation**

Light rust	\$75	
Medium rust	\$90	
Heavy rust	\$125	MAY REQUIRE BLASTING +\$\$